

****ATTENTION****

IMPORTANT INSTRUCTIONS REGARDING
THE ASSEMBLY OF A TENSIONED ENDCAP

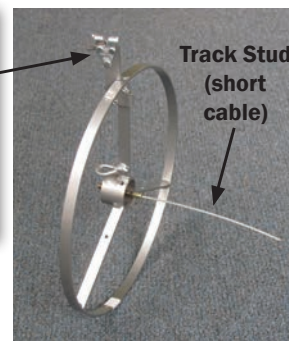
Components for the Tensioned Endcap include:

- Tensioned Endcap Ring
- Track stud with short cable end
- Cable lock and 1 rivet
- Gripple cable lock with long cable
- Fabric endcap

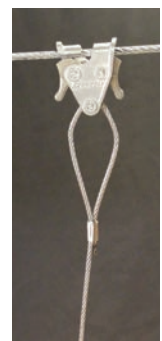
The Tensioned Endcap should be installed after the straight run of DuctSox has been installed. See installation guide for assistance.



Cable Lock



Tensioned Endcap Ring

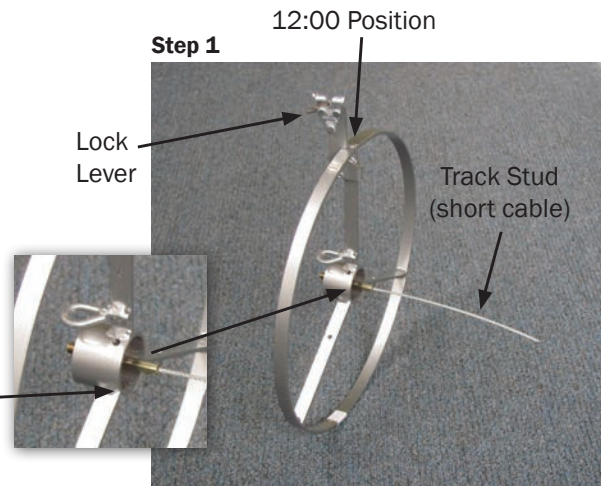


Gripple cable lock (long cable)

Steps:

1. Screw in Track Stud into center of Tensioned Endcap Ring, where center tube is flush with the spokes, as shown in photo.

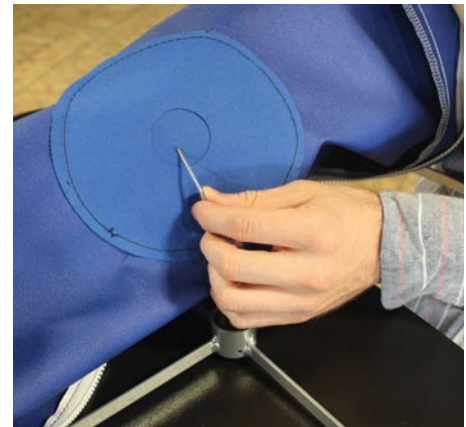
Using a rivet gun, rivet the cable lock at the 12:00 position. The lock lever should point towards the DuctSox System, and in the opposite direction of the short cable.



Center tube is flush with spokes

Step 2

2. Insert cable end of track stud through the center hole of endcap.



3. Insert Tensioned Endcap Ring into fabric endcap. Cable lock should be inserted through the slit at 12:00 position.

4. Attach endcap to cable and zip to previous section

5. Attach Gripper Lock to the suspension cable.

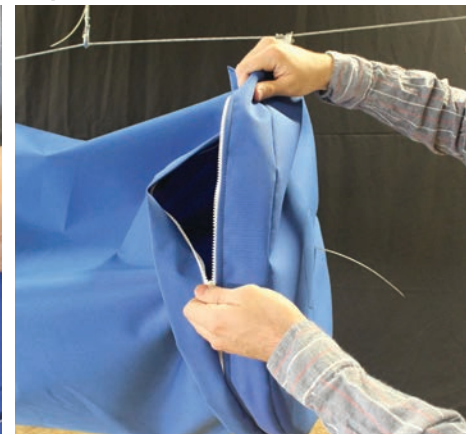
6. Attach Gripper to short end of cable that is coming out of the endcap.

7. Adjust Cable Lock and pull away from endcap to add tension to the DuctSox. The cable lock should be at least 1 diameter away from endcap. For example, if your DuctSox is a 24" diameter, the Cable Lock should be at least 24" away from the endcap.

Step 3



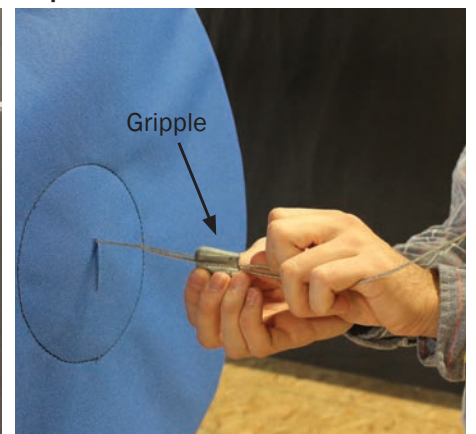
Step 4



Step 5



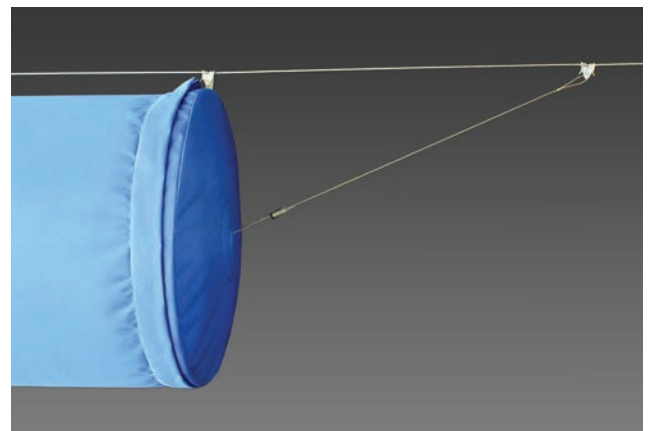
Step 6



Step 7



Final Product



For further instructions on the assembly of a Tension Cable System, see the Installation Guide included.



If any questions arise regarding assembly, contact us.

866-382-8769 or 563-588-5300

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